



# Technocraft Industries (India) Ltd.

## Titeseal Closure Product Data Sheet

### Metal Clamps

#### General Information

- **Raw Material : HR and CR Steel**
- **We can produce and supply any design clamp suitable for projection, spot welding and riveting.**
- **We make more than 100 types of clamps.**
- **We produce clamps with wide range as follows**
  - **Smallest Clamp – 59mm (Handle length)**
  - **Biggest Clamp – 240mm (Handle length)**
- **Plastic seals are available for clamps on request.**



Technocraft is the world's largest producer of Lever Latches / Clamps for open head steel drums, fibre drums, plastic drums made globally. Large proportion of special custom made latches are made in very high precision for state of the art automatic welding machines of our high end customers worldwide. Our clamps are manufactured to very high tolerances to answer to precision demands of drum makers worldwide. We can make specials to specific requirement of customers at very short notice due to in-house design, forming simulation, auto blank development, computer controlled machining and finishing for toolings. We also have a very large range of standard clamps as per following index. In any of these clamps too we can alter to suit customers special needs. We can enhance accuracy upon special request to address specific need. Electroplating is Chrome 3.

Clamps are also designed and produced into special locking latches or other locking features. Tolerance control can be so close to give just the right click, neither too hard nor too loose.

Large range of clamps also produced with orbital riveting for high strength. Clamps are also produced with very short rivets orbitally closed such that hinge is attached to body of clamp by two small rivets in place of one. This is to give very high rigidity.




Many clamps at customer request were redesigned to combine link and small hinge into one part such that in place of 4 or 5 part clamp, it becomes three part clamp (besides rivets).

High repeatable accuracy is maintained on weld dimples to give very consistent welding at customers end.




- **More information can be availed by [clicking here](#) or by contacting our head quarters as per details on our web page.**

## Series Index for Clamps

Code no.	Ring Diameter (mm)	Box Size	Quantity Per Box	Pallet Size	Quantity Per Pallet	Clamps	
<a href="#">C-300</a>	200 – 300	15" x 8" x 10"	500	32" x 44" x 38"	15000		
<a href="#">C-311L</a>	200 – 300	15" x 8" x 10"	500	32" x 44" x 38"	15000		
<a href="#">C-326</a>	160 – 300	15" x 8" x 8½"	750	32" x 44" x 33"	22500		
<a href="#">C-327</a>	160 – 300	15" x 8" x 8½"	750	32" x 44" x 33"	22500		
<a href="#">C-327L</a>	160 – 300	15" x 8" x 8½"	750	32" x 44" x 33"	22500		
<a href="#">C-328</a>	160 – 300	15" x 8" x 8½"	750	32" x 44" x 33"	22500		
<a href="#">C-330E</a>	200 – 300	15" x 8" x 10"	500	32" x 44" x 38"	15000		
<a href="#">C-343</a>	200 – 300	15" x 8" x 10"	1000	32" x 44" x 38"	30000		
<a href="#">C-344</a>	200 – 300	15" x 8" x 10"	1000	32" x 44" x 38"	30000		
<a href="#">C-346</a>	200 – 300	15" x 8" x 8½"	750	32" x 44" x 33"	22500		
<a href="#">C-348M</a>	200 – 300	15" x 8" x 8½"	500	32" x 44" x 33"	15000		
<a href="#">C-361</a>	200 – 350	15" x 8" x 7½"	1250	32" x 44" x 30"	37500		
<a href="#">C-361M</a>	200 – 350	15" x 8" x 7½"	1250	32" x 44" x 30"	37500		
<a href="#">C-363</a>	200 – 350	15" x 8" x 7½"	1250	32" x 44" x 30"	37500		
<a href="#">C-370</a>	200 – 300	15" x 8" x 10"	500	32"x44"x38"	15000		
<a href="#">C-380</a>	200 – 300	15" x 8" x 7½"	400	32" x 44" x 38"	16000		
<a href="#">C-395</a>	200 – 300	15" x 8" x 10"	750	32" x 44" x 38"	22500		
<a href="#">C-477</a>	250 – 450	15" x 8" x 8½"	300	32" x 44" x 33"	12000		
<a href="#">C-558</a>	250 – 450	15" x 8" x 8½"	250	32" x 44" x 33"	7500		
<a href="#">C-560</a>	250 – 450	15" x 8" x 8½"	250	32" x 44" x 33"	7500		
<a href="#">C-566</a>	300 - 450	15" x 8" x 8½"	250	32" x 44" x 33"	7500		
<a href="#">C-568</a>	300 - 450	15" x 8" x 8½"	250	32" x 44" x 33"	7500		
<a href="#">C-585</a>	570	15" x 8" x 7½"	125	32" x 44" x 30"	3750		
<a href="#">C-585S</a>	570	15" x 8" x 6½"	125	32" x 44" x 35"	5000		
<a href="#">C-586</a>	450 - 600	15" x 8" x 6½"	125	32" x 44" x 35"	5000		

Code no.	Ring Diameter (mm)	Box Size	Quantity Per Box	Pallet Size	Quantity Per Pallet	Clamps
<a href="#">C-610</a>	450 – 600	350 x 350 x 190 (mm)	300	44" x 44" x 30"	8100	
<a href="#">C-612</a>	450 - 600	350 x 350 x 190 (mm)	300	44" x 44" x 30"	8100	
<a href="#">C-612DC</a>	300 - 450	350 x 350 x 190 (mm)	300	44" x 44" x 30"	8100	
<a href="#">C-613</a>	570	350 x 350 x 190 (mm)	250	44" x 44" x 30"	6750	
<a href="#">C-613DC</a>	570	350 x 350 x 190 (mm)	250	44" x 44" x 30"	6750	
<a href="#">C613SB</a>	570	350 x 350 x 190 (mm)	250	44" x 44" x 30"	6750	
<a href="#">C-614</a>	450 – 600	350 x 350 x 190 (mm)	300	44" x 44" x 30"	8100	
<a href="#">C614DC</a>	450 – 600	350 x 350 x 190 (mm)	300	44" x 44" x 30"	8100	
<a href="#">C-615</a>	450 – 600	15" x 8" x 10"	250	32" x 44" x 38"	7500	
<a href="#">C-615S</a>	450 - 600	15" x 8" x 10"	250	32" x 44" x 38"	7500	
<a href="#">C-616</a>	570	350 x 350 x 190 (mm)	250	44" x 44" x 30"	6750	
<a href="#">C-618S</a>	570	15" x 8" x 10"	250	32" x 44" x 38"	7500	
<a href="#">C618MS</a>	570	15" x 8" x 10"	250	32" x 44" x 38"	7500	
<a href="#">C-620</a>	250 – 450	350 x 350 x 215 (mm)	500	44" x 44" x 33"	13500	
<a href="#">C-620A</a>	250 – 450	350 x 350 x 215 (mm)	500	44" x 44" x 33"	13500	
<a href="#">C-621</a>	250 – 450	15" x 8" x 7½"	250	32" x 44" x 38"	10000	
<a href="#">C-624</a>	250 – 450	350 x 350 x 205 (mm)	400	44" x 44" x 32"	10800	
<a href="#">C-626</a>	250 – 450	350 x 350 x 215 (mm)	500	44" x 44" x 33"	13500	
<a href="#">C-628</a>	250 – 450	350 x 350 x 215 (mm)	500	44" x 44" x 33"	13500	
<a href="#">C-628M</a>	250 – 450	350 x 350 x 215 (mm)	500	44" x 44" x 33"	13500	
<a href="#">C-630</a>	250 – 450	350 x 350 x 215 (mm)	500	44" x 44" x 33"	13500	
<a href="#">C-633</a>	570	15" x 8" x 10"	250	32" x 44" x 38"	7500	
<a href="#">C-640</a>	250 – 450	350 x 350 x 205 (mm)	500	44" x 44" x 32"	13500	
<a href="#">C-640S</a>	250 – 450	15" x 8" x 8½"	300	32" x 44" x 33"	9000	
<a href="#">C-640A</a>	250 – 450	350 x 350 x 205 (mm)	500	44" x 44" x 32"	13500	
<a href="#">C-641</a>	250 – 450	350 x 350 x 215 (mm)	500	44" x 44" x 33"	13500	
<a href="#">C-641M</a>	250 – 450	350 x 350 x 215 (mm)	500	44" x 44" x 33"	13500	
<a href="#">C-642</a>	250 – 450	350 x 350 x 190 (mm)	500	44" x 44" x 30"	13500	
<a href="#">C-642S</a>	250 – 450	350 x 350 x 190 (mm)	500	44" x 44" x 30"	13500	
<a href="#">C-643A</a>	250 – 450	350 x 350 x 190 (mm)	300	44" x 44" x 30"	13500	
<a href="#">C-644</a>	250 – 450	350 x 350 x 205 (mm)	500	44" x 44" x 32"	13500	
<a href="#">C-645</a>	250 – 450	350 x 350 x 190 (mm)	500	44" x 44" x 30"	13500	
<a href="#">C-646</a>	250 – 450	350 x 350 x 190 (mm)	500	44" x 44" x 30"	13500	
<a href="#">C-650M</a>	250 – 450	15" x 8" x 10"	300	32" x 44" x 38"	9000	
<a href="#">C-652A</a>	250 – 450	15" x 8" x 10"	300	32" x 44" x 38"	9000	
<a href="#">C-656</a>	250 – 450	350 x 350 x 190 (mm)	400	44" x 44" x 30"	10800	
<a href="#">C-658</a>	300 - 450	350 x 350 x 190 (mm)	300	44" x 44" x 30"	8100	
<a href="#">C-660A</a>	570	350 x 350 x 215 (mm)	250	44" x 44" x 33"	6750	

Code no.	Ring Diameter (mm)	Box Size	Quantity Per Box	Pallet Size	Quantity Per Pallet	Clamps
<a href="#">C-670</a>	500 – 600	21" x 9½" x 10"	125	44" x 44" x 38"	3000	
<a href="#">C-670S</a>	500 – 600	21" x 9½" x 10"	125	44" x 44" x 38"	2250	
<a href="#">C-670M</a>	500 – 600	21" x 9½" x 10"	125	44" x 44" x 38"	3000	
<a href="#">C-671</a>	500 – 600	21" x 9½" x 10"	125	44" x 44" x 38"	3000	
<a href="#">C-672</a>	500 – 600	21" x 9½" x 10"	125	44" x 44" x 38"	3000	
<a href="#">C-672 L</a>	500 – 600	21" x 9½" x 10"	125	44" x 44" x 38"	3000	
<a href="#">C-672 E</a>	500 – 600	21" x 9½" x 10"	125	44" x 44" x 38"	3000	
<a href="#">C-960E</a>	200 – 350	15" x 8" x 7½"	1250	32" x 44" x 30"	37500	

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