

Welding Certificate

WECE-CPR-1090-3.00028.GSIMA.2018.003

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European
standard EN 1090-3 for execution of structural aluminium components

Manufacturer

**Technocraft Industries (INDIA) Limited
Scaffolding, Pipe, Tower, Infra-Form Work Division**

**A-4/1, M.I.D.C., Dist.-Thane, Maharashtra
421 401 Murbad
INDIA**

Technical specification

EN 1090-3:2019

Execution class(es)

EXC2 according to EN 1090-3

Welding Process(es)
(Reference no. acc. to DIN EN ISO 4063)

131 (partly mechanized), 141 (manually), 212

Material Group

22, 23.1
according to CEN ISO/TR 15608 and EN 1090-3, table 2 and 3

**Responsible Welding
Coordinator**

(Title, Surname, Name, Qualification,
Date of birth)

Shashidhar Joshi, Level B

born on: 18.02.1977

Substitute

(Title, Surname, Name, Qualification,
Date of birth)

Keshav Jadhav, Level B

born on: 25.11.1980

Confirmation

All provisions concerning welding as described in the above mentioned
technical specification(s) were applied.

Validity start

01.11.2018

Period of validity

31.10.2027


Remarks

see reverse



Place and date of issue

Mannheim, 25.11.2024
Ehrler



Dipl.-Ing. (FH) Ehrler
Head of test body

Certificate number: WECE-CPR-1090-3.00028.GSIMA.2018.003

Remarks:

Additional process: 43 - friction stir welding
For the testing of internal welders on the basis of
DIN EN ISO 9606-2 by Mr. Shashidhar Joshi,
within the scope of this welding certificate, the company
has established a procedure to examine the welding
of the test pieces, to verify the test and to issue
the qualification test certificate.



General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
 - d) new essential manufacturing facilities

The inspection authority will cause a supplementary examination in the cases cited

6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

distributor

1. Applicant
2. File